



<u>408-21N</u>

Indicator Cum
On-Off Controller

Masibus 408-2IN Indicator cum Controller has bright seven-segment 1.8" LED display for process value that can be monitored upto a distance of 20 meters. It has status LEDs for set point indication. Model 408-2IN accepts major industry standard inputs like RTD, thermocouples, mA, Volts etc.

It provides two relay outputs to perform various control and alarm functions. Intuitive configurations with three front keys ensure easy programming.

Process value can also be retransmitted to remote devices as standard current/voltage signals. Data acquisition can be done on SCADA/PLC applications through RS485 communication for further process automation.

Masibus 408-2IN model is designed using proven micro-controller technology. These controllers have been validated to perform accurate and reliable performance, reliable control for various process applications.

Alarm can be configured for two set points which are indicated on front Status LEDs. This Indicator has SMPS power supply for smooth and reliable performance. It is also equipped with transmitter power supply.

Features

- Universal Input (TC, RTD, Volts, mA)
- Bright Red seven segment
- Status Indication LEDs
- Display brightness control
- Transmitter Power Supply
- Accuracy: 0.25% of FS for TC & RTD Input / 0.1% of FS for Linear Input.
- Fail-safe design protecting the process in case of system malfunctioning
- Relay Output
- Retransmission Output (Optional)
- RS485 Modbus Communication Output (Optional)

Applications

- Temperature & process indication
- Pressure/ Level/ Flow Monitoring
- Plastics molding/extrusion temperature monitoring
- Heat treatment furnace temperature monitoring
- Weighing platform
- Remote Process Supervision

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TECHNICAL SPECIFICATIONS

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	Input	Power Supply								
Input Type	Thermocouple (J, K, T, B, R, S),	Supply Voltage	85-265VAC/ 125-300VD	С						
	RTD (Pt100), Current, Voltage	Power Consumption	10VA							
Display Range	Refer Table-1	Isolation (Withstanding voltage)								
Accuracy	±0.25% of FS ± 1 °C for TC & RTD Input ±0.1% of FS ±1 count for Linear Input	 Between primary terminals* and secondary terminals**: At least 1500 V AC for 1 minute Between primary terminals* and grounding terminal: At least 1500 V AC for 1 minute Between grounding terminal and secondary terminals**: At least 1500 V AC for 1 minute 								
ADC Resolution	16 bits	■Between secondary terminals**: At least 500 V AC for 1 minute								
Display Resolution	0.1°C / 1.0 °C	* Primary terminals indicate power terminals and relay output terminals. ** Secondary terminals indicate analog I/O signal and Communication O/P.								
Sampling Rate	5 Samples/Sec	Insulation resistance: 50MΩ or more at 500 V DC between power terminals and grounding terminal								
CJC Error	±2.0 °C	Physical								
Sensor open	All inputs except 0-5V	Dimensions (in mm)	96(H) x 192(W) x 70(D)							
Sensor Burnout current		Panel Cutout (in mm)	92(H) x 188(W)							
RTD excitation current	0.166 mA (Approx.)	Weight	1 kg approx.							
NMRR	> 40 dB	Enclosure Material	MS powder coated							
CMRR	> 120 dB	Enclosure color	Dark Gray							
Temp-co	< 150ppm/°C	Enclosure Protection	IP20 (except terminals)							
Input Impedance	> 1MΩ	Mounting	Panel mount / Grid mount compatible							
Max Voltage	20VDC	Terminal Cable Size	2.5mm ²							
	Display & Keys	Environmental								
Process Value	1.8", Red LED seven segment, 4 digits	Operating temperature	0 to 55 °C							
Status LEDs	Discrete RED LEDs for	Storage temperature 0 to 80 °C								
	Relay & Communication	Humidity 20-95 % RH non-condensing								
Keys	SET, Increase, Decrease	Table-1: Display Range								
Output		Inpu	Range							
-	arm Output		J							
Relays	2 Nos.		K	-200 to 1200°C -200 to 1372°C						
Туре	Single Change over (C, NO, NC)		Т	-200 to 400°C						
Rating	2A @ 230VAC / 30VDC	Thermocouples	В	450 to 1820°C						
Retransmission Output (Optional)			R	0 to 1768°C						
Current	0/4-20mA @500Ω Max.		S	0 to 1768°C						
Voltage	0/1-5V, 0-10V @2KΩ Min.	RTD	Pt-100	-200 to 850.0°C						
Accuracy	0.25% of FS	RID	Pt-100	-199.9 to 850.0°C						
Communication Output (Optional in lieu of 2 nd Retransmission O/P)		Linear	0/1-5V -1999 to 9999							
Interface	RS485	LITICAL	0/4-20 mA (Ext 250Ω)	1/// 10 ////						
Protocol Baud Rate	Modbus-RTU 9600, 19200, 38400									
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Transmitter Supply	24VDC (±10%) @26mA (Current limited)									
	OPDE	INC CODE								

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Model		Input		Options					
408-2IN	2	J		Output - 1		Output - 2			
	3	K	Ν	None	Ν	None			
	4	T	1	4-20mA	1	4-20mA			
	5	В	2	0-20mA	2	0-20mA			
	6	R	3	1-5V	3	1-5V			
	7	S	4	0-5V	4	0-5V			
	9	Pt-100	5	0-10V	5	0-10V			
	С	4-20mA			6	RS485			
	D	0-20mA							
	Е	1-5V							
	F	0-5V							